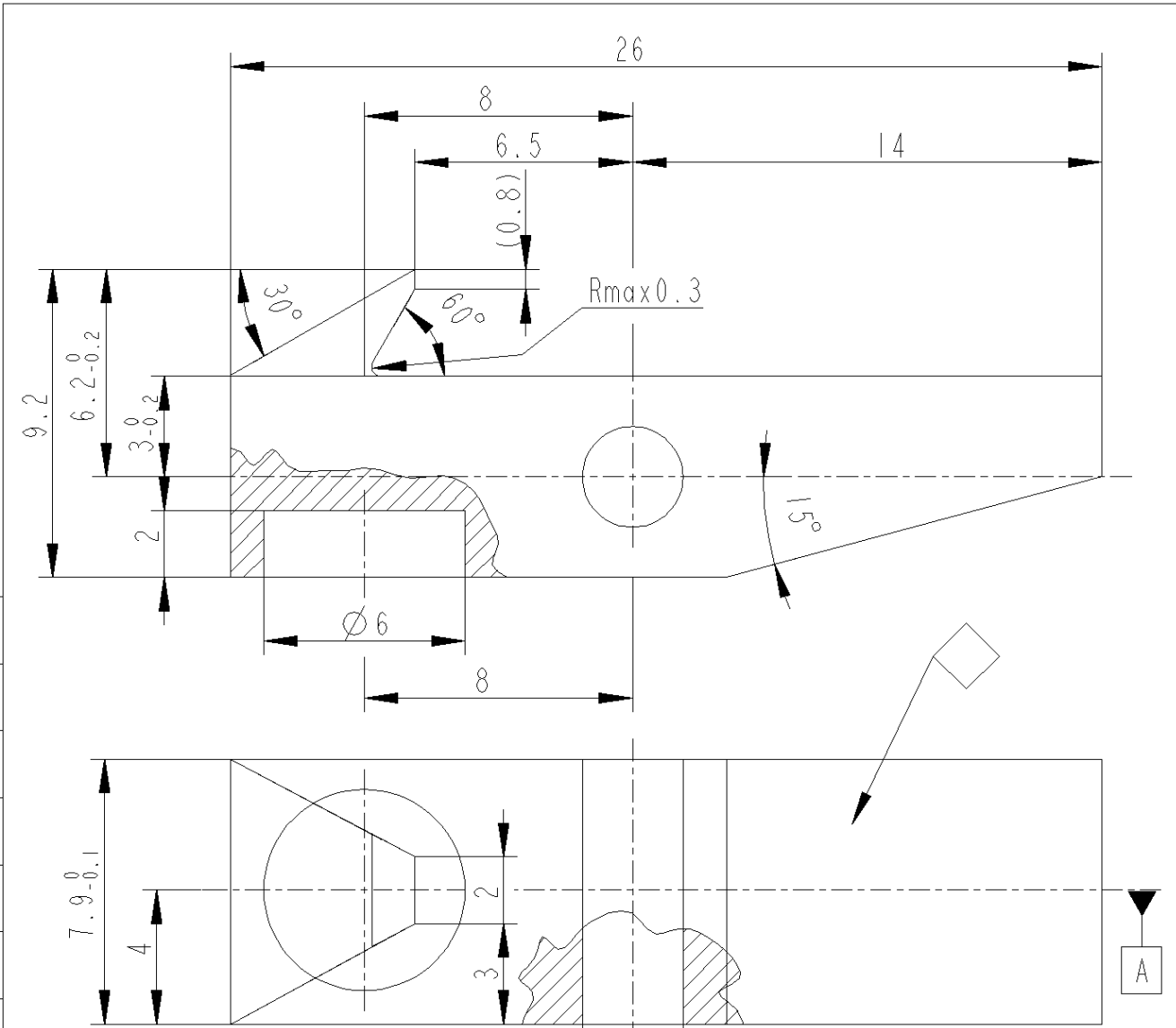


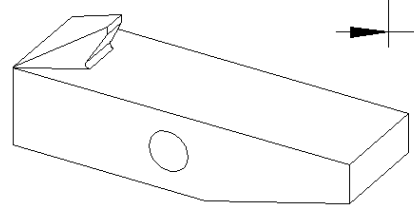
This drawing must not without the consent of [redacted] be copied, transmitted or disclosed to any third party.

100 mm
90
80
70
60
50
40
30
20
10
0



Tol for icke direkt toleranssatta matt enl. SMS 715 medel

Nom. dim.	Tol.	
over	incl	
(1)	6	0.1
(6)	30	0.2
(30)	100	0.3
(100)	300	0.5
(300)	1000	0.8
(1000)	2000	1.2
(2000)	4000	2
(4000)	8000	3



Seghårdad 54±2 HRC

Ø3 H7 (+0.01 / 0)
 0.1 A

Sv. Ø2,85 +0,02 / -0
 Hening Ø3H7 i op90

W-rev 01

UPDATED AND REDRAWN

Release Level	released		ECM No	92158	Pro/PDM Revision	Drawing 1.1	Model 1.2
Method/Size	SST/2	B 2103.10	Unless otherwise stated	Surface Roughness			
			SHARP EDGES BROKEN	6.3	(1.6)		
Scale	5:1						
Material	UHB STAVAX ESR		Surface Treatment				
Designer	A.N. /F	Date	831018				
Company	[redacted]		Denomination				
			CATCH HAKE				
[redacted]			Drawing No	457370	Document Type	Version	Page
					DRA	AB	1(1)